

E594 - Formed! Luffy and Law's Pirate Alliance!

Source: [Crunchyroll](#)

Translator:

Editor:

Timer:

QC:

(Please feel free to edit the speaker names if incomplete or inaccurate. Names are handled on a best-effort basis depending on the info on the source file. Dialogue is left as is.)

[02:49] ---

All the pirates who are
after the One Piece...

[02:52] ---

...head for the New World, the
second half of the Grand Line.

[03:00] ---

However, no one has ever fully explored it

[03:03] ---

except for Gold Roger, King of the Pirates.

[03:07] ---

The New World has ruined many
pirates' dreams and ambitions.

[03:14] ---

Now, Monkey D. Luffy,

[03:16] ---

a boy whose body turned to rubber
after he ate the Gum-Gum Fruit,

[03:20] ---

and his friends venture into that sea.

[03:23] ---

I'm gonna become the King of the Pirates!

[03:30] ---

After landing on Punk Hazard;

[03:31] ---

an island with two parts, one
burning, the other frozen,

[03:35] ---

the Straw Hats learned about
the hideous experiments

[03:37] ---

performed by Caesar Clown, the Master,

[03:40] ---

and headed off to investigate.

[03:42] ---

What?

[03:44] ---

An alliance?

[03:45] ---

I have a plan...

[03:48] ---

...to bring down one of the Four Emperors!

[03:54] ---

"Formed! Luffy and Law's Pirate Alliance!"

[04:07] ---

An alliance?

[04:10] ---

Are you saying that if we work together,
we can take down an Emperor?

[04:15] ---

How absurd!

[04:16] ---

I don't know what he wants but don't
listen to this jerk's fast-talk, Luffy!

[04:27] ---

I'm not saying we can beat
the Emperor straight away.

[04:31] ---

All I'm saying is we'd get a chance
if we advance the plan step by step.

[04:37] ---

What do you say, Straw Hat-ya?

[04:41] ---

Which of the Four Emperors
are you talking about?

[04:44] ---

Hey Luffy, why are you interested?!

[04:48] ---

We can't trust this guy!

[04:58] ---

The Emperor's name is...

[05:28] ---

I see.

[05:32] ---

Okay, let's do it!

[05:34] ---

What?!

[05:35] ---

What?!!

[05:42] ---

THE STRAW HATS' ENCAMPMENT

[05:45] ---

What?!

[05:47] ---

We're gonna form an alliance
with the Heart Pirates?!

[05:52] ---

You just went out to reclaim Nami!

[05:54] ---

So how did you come back with
such an eccentric idea?!

[05:58] ---

Listen...

[06:00] ---

If we ally ourselves with this
creep who gives me the chills,

[06:03] ---

I won't be able to sleep in peace at night!

[06:07] ---

See, Luffy? Everybody's against it.

[06:09] ---

Let's not do it. It's too risky.

[06:13] ---

We wanna travel at our own pace.

[06:15] ---

She's right, Luffy!

[06:16] ---

Besides, it's too early to even
think about the Four Emperors!

[06:20] ---

We can't fight them yet!

[06:22] ---

Hey, treat this racoon.

[06:25] ---

Forget about some racoon now!

[06:27] ---

Huh?

[06:28] ---

What?!

[06:30] ---

It's me!

[06:31] ---

Z-Zuber...

[06:37] ---

What happened?! My body!

[06:43] ---

Luffy.

[06:44] ---

I'm gonna go along with your decision

[06:48] ---

but alliances between pirates
are often marked by betrayal.

[06:52] ---

Maybe it's dangerous for you
since you are so trusting.

[06:56] ---

Huh? Are you gonna betray me?

[06:58] ---

No.

[07:00] ---

Hey, have at least a little doubt!

[07:03] ---

Anyhow, a pirate alliance
sounds like fun, doesn't it?

[07:07] ---

I think Tra-guy is a good man but...

[07:10] ---

...even if he isn't, don't worry!

[07:13] ---

Because I have you guys who spent
the last two years training!

[07:19] ---

What?!

[07:20] ---

Luffy, you're...

[07:23] ---

D-Don't mention it! Luffy,
you're making me blush!

[07:27] ---

Yeah, I know we're zuper dependable but...

[07:34] ---

We just do what we got to do!

[07:36] ---

You're not flattering me, you fool!

[07:39] ---

A-Alright, Luffy! You can count on us!

[07:43] ---

If Zoro and the others wimp
out, I'll convince them!

[07:47] ---

I'm counting on you guys!

[07:57] ---

Room.

[08:00] ---

Shambles.

[08:08] ---

I got it back! My great body!

[08:13] ---

I knew I liked myself the best when I'm me!

[08:17] ---

Super!

[08:20] ---

I'm happy for you, Franky!

[08:22] ---

Don't ever take Chopper's body again. Ever.

[08:27] ---

I'm...

[08:29] ---

...back to myself, too, but...

[08:32] ---

Why are there cuts and
bruises all over my body?!

[08:34] ---

What did you guys do to it?!

[08:38] ---

--I'm sorry. It's his fault.

--I'm sorry. It's his fault.

[08:42] ---

Why?! You went out of
control in Chopper's body

[08:46] ---

so I had no choice but to stop you!

[08:47] ---

But you didn't have to use
the same technique you used

[08:50] ---

to beat the Kraken!

[08:52] ---

I blame both of you!

[08:54] ---

--I'm sorry!

--I'm sorry!

[08:55] ---

You should be happy just being
back to yourself, Chopper.

[08:59] ---

Why do I have to be in
someone else's body again?

[09:02] ---

First, it was Franky and now, Sanji-kun!

[09:06] ---

Nami became Sanji!

[09:11] ---

You're looking good!

[09:14] ---

It wouldn't be funny if it happened to you!

[09:17] ---

It can't be helped.

[09:19] ---

Chopper and Franky could

[09:21] ---

go back to themselves because
their bodies were here

[09:25] ---

but since Sanji went out looking
for the samurai in Nami's body,

[09:29] ---

you have no choice but take Sanji's body.

[09:33] ---

Can't you do something about it?!

[09:36] ---

I can't do anything without your body here.

[09:42] ---

These are the children?

[09:44] ---

Yeah, I wanna help them.

[09:56] ---

I'm giving them this drug candy everyday.

[10:00] ---

They're such a pain - just forget about them.

[10:03] ---

I heard they're drugged.

[10:05] ---

We know! Because I tested them!

[10:08] ---

I just wanna take them home

[10:11] ---

but it'll take a while for them to recover

[10:14] ---

and most importantly, they are so big.

[10:17] ---

Boy, I can't believe somebody's
doing such a horrendous experiment.

[10:21] ---

Turning people into giants is a
project that has been underway for

[10:25] ---

hundreds of years by the World Government.

[10:30] ---

The Government? For what purpose?

[10:34] ---

Military might, probably.

[10:35] ---

If they can produce an infinite amount of giant soldiers,

[10:38] ---

they'll become invincible.

[10:43] ---

Caesar wants to achieve the goal first

[10:46] ---

and outsmart the Government and Vegapunk

[10:49] ---

but I don't think it's that easy.

[10:55] ---

Do you really wanna help them?

[10:57] ---

You don't even know who they are.

[11:00] ---

Yes, I do. Although I don't know them well,

[11:03] ---

they asked me to help with tears in their eyes.

[11:08] ---

It seems like the Master tricked them and brought them here

[11:12] ---

but they already know there is something wrong with this place.

[11:21] ---

Until I know that they are safe, I won't leave this island!

[11:28] ---

Are you willing to stay here alone?

[11:31] ---

I'm not gonna leave my friend behind.

[11:33] ---

If that's what Nami and Chopper want, I want it, too.

[11:37] ---

And Sanji wants to stick the samurai's body together.

[11:40] ---

You got to help us if you wanna team up with us!

[11:48] ---

I thought so. You have no idea.

[11:51] ---

You think an alliance is...

[11:53] ---

...a cooperative relationship just for some common goal, don't you?

[12:00] ---

Of course, I do.

[12:01] ---

Listen. Luffy's idea of an alliance is a little different from yours.

[12:06] ---

It's like being friends, isn't it?

[12:08] ---

If you're thinking of taking control, it won't be that easy, either.

[12:12] ---

That's what they say.

[12:14] ---

Once he feels sure about something, he won't back down.

[12:17] ---

It's a pain in the ass!

[12:19] ---

His selfishness is as formidable as the Four Emperors.

[12:23] ---

That must be hard.

[12:26] ---

But what your friends want has nothing to do with us at all...

[12:31] ---

Hey! Don't throw your booger at me, fool!

[12:34] ---

Oh, sorry!

[12:37] ---

I can't move right now!

[12:39] ---

Sorry, sorry!

[12:41] ---

Okay, I understand. There is not much time.

[12:45] ---

You guys have to take care of the samurai.

[12:49] ---

I'll look into the drug that the kids were taking.

[12:52] ---

Who is your ship's doctor?

[12:54] ---

He's got to come with me and help
me research it behind Caesar's back.

[13:01] ---

Okay, this is good.

[13:03] ---

I'm sorry but I can't walk
right now so, thanks!

[13:12] ---

D-Don't drop him, Tra-guy!

[13:14] ---

Sorry! I shouldn't laugh! But...

[13:17] ---

Super cute!

[13:20] ---

Good luck, Chopper.

[13:22] ---

Count on me!

[13:27] ---

THE BURNING LANDS

[13:31] ---

1, 2, 3!

[13:36] ---

1, 2, 3!

[13:48] ---

Alright, it's unlocked!

[13:51] ---

1, 2, 3!

[14:02] ---

What do they keep in this warehouse?

[14:15] ---

What's that?

[14:21] ---

I can't see. It's too dark.

[14:38] ---

What happened?

[15:25] ---

Are you mad?

[15:34] ---

As you can tell from the assassins earlier,

[15:38] ---

Caesar-ya wants to get rid of you
guys and White Chase-ya's G-5

[15:43] ---

and take back those children.

[15:47] ---

Until he gets what he wants,
he won't stop attacking.

[15:52] ---

He is a former Government scientist,

[15:55] ---

who became a criminal four years ago.

[15:58] ---

If the fact somebody is here on
this restricted island leaks out,

[16:02] ---

he will lose this perfect hiding place.

[16:06] ---

That's why he'll try to
kill you all at any cost.

[16:09] ---

A 300 million berry bounty.

[16:12] ---

A Logia-type Gas-Gas Fruit eater who owns

[16:15] ---

weapons of mass destruction.

[16:17] ---

That's who Caesar Clown is.

[16:22] ---

300 million?

[16:24] ---

Those of you who can't use
Haki, stay away from him.

[16:27] ---

He's not just a scientist.

[16:30] ---

Those who can use Haki among
us are me and Zoro and Sanji.

[16:34] ---

And you.

[16:35] ---

I think that's enough.

[16:37] ---

I'm gonna go back to the lab now.

[16:40] ---

So what we're gonna do is
kidnap the Master, right?

[16:45] ---

Yes, that's it.

[16:46] ---

But why should we kidnap him?

[16:50] ---

Money? I thought the
Master guy is their boss.

[16:54] ---

Who else can pay us a ransom?

[16:57] ---

We're not gonna do it for
money. Just to raise havoc.

[17:01] ---

--Havoc?

--What do you mean?

[17:04] ---

There's no point to tell you

[17:07] ---

what lies ahead before we
even kidnap him successfully.

[17:10] ---

Focus on capturing Caesar Clown for now.

[17:14] ---

It's not gonna be easy.

[17:15] ---

Uh-huh. Uh-huh.

[17:17] ---

I'll tell you all the details
of my plan after that. However,

[17:23] ---

when we kidnap Caesar successfully,

[17:26] ---

things will start moving
whether you like it or not.

[17:30] ---

There will be no turning back.

[17:35] ---

This is the last chance
for you to reconsider.

[17:39] ---

That's okay. We're with you.

[17:42] ---

Then, I will go along with
what you guys want to do.

[17:46] ---

You need to convince the rest of your crew.

[17:49] ---

Yeah, I got it!

[17:54] ---

CAESAR CLOWN'S LABORATORY - THE FRONT

[17:58] ---

You bastard! Damn you creature!

[18:05] ---

"Rebar" Smoothie!

[18:08] ---

Fen Bock of the Gourd!

[18:14] ---

"Rope-Tugging" Chappe!

[18:16] ---

Smoker-san! They are former
prisoners as we thought!

[18:21] ---

Just looking a little different.

[18:29] ---

What's going on here?

[18:31] ---

Then why did they say none of the
prisoners survived four years ago?!

[18:45] ---

Smo-san, what are those people?!

[18:48] ---

How should I know?!

[18:50] ---

In any case, just hold them back!

[18:56] ---

We have to put the ship to sea...

[18:59] ---

...to make a report!

[19:03] ---

Shoot! Shoot!

[19:12] ---

Ring, ring, ring... Ring, ring, ring...

[19:15] ---

Master, the Transponder Snail is ringing.

[19:19] ---

You don't have to take it.

[19:21] ---

They probably want to report
they opened the door.

[19:24] ---

"And something came out."

[19:28] ---

"It attacked our comrades. Help us."

[19:31] ---

They'll just go on like that. Quite annoying.

[19:35] ---

We don't often have this many visitors here.

[19:39] ---

You can stop gathering test subjects now.

[19:42] ---

What?

[19:55] ---

Hello?! Master?! Hello?!

[19:59] ---

Please come in!

[20:01] ---

We're in the Burning Lands! We
opened the door as you said!

[20:08] ---

No good! The Master is not picking up!

[20:11] ---

It's coming! What is that?!

[20:14] ---

It came out of the building!

[20:17] ---

It killed all of our comrades! Just run!

[20:23] ---

--Wh-Which way?!

--Th-This way!

[21:06] ---

What is that thing?! It's
bigger than a mountain!

[21:35] ---

It's coming! Help me!

[21:38] ---

Master!

[21:55] ---

Let me tell you about my pet.

[21:59] ---

It's a very rare slime-type creature.

[22:07] ---

Master...

[22:09] ---

No one...

[22:12] ---

...can leave this island!

[22:26] ---

How does it feel to be loose after so long,

[22:30] ---

Smiley?!

[23:24] ---

The ultimate weapon that Caesar created...

[23:27] ---

While its identity is slowly coming to light,

[23:30] ---

the Straw Hats make their move to capture Caesar.

[23:34] ---

However, Luffy's actions cause the situation to go in an unexpected direction.

[23:40] ---

On the next episode of One Piece!

[23:41] ---

"Capture M!

The Pirate Alliance's Operation Launches!"

[23:44] ---

I'm gonna be King of the Pirates!

[23:46] ---

Revision #1

Created 2024-03-11 02:15:39 UTC by whimsee

Updated 2024-03-11 02:15:39 UTC by whimsee